

Date: Tuesday, 20/01/2009 10:24:08 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: OH-58 FWD X-TUBE ASSEMBLY
<b>Job Number</b>	: 44944		
<b>Estimate Number</b>	: 12526		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D058676101
<b>This Issue</b>	: 20/01/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D058-676-141 REV B
<b>First Issue</b>	: //	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 41398	<b>Drawing Revision</b>	: B
		<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 11/02/2009
<b>Checked &amp; Approved By</b>	: <u>JW 09.01.20</u>	<b>Qty:</b>	1 Um: Each
<b>Comment</b>	: Est Rev:E 06.09.11 Reformat IEC EST rev F 08.03.10 re-format lean DD verified by EC Est Rev G 09.01.06 ECN 08-562 EC verified DD		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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*for JW 09/02/04*

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D058-676-101 CHG002

*5.09.02.04*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

3.0	D058676101TRN	Crosstube Turning Detail
-----	---------------	--------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CROSSTUBE TURNING DETAIL

batch *B-42432*

*MB 09-01-23*

4.0	BENDING	BENDING MACHINE - SKIDTUBES
-----	---------	-----------------------------



*MB 09-01-23*

**Comment:** BENDING MACHINE

Bend tube as per Dwg D058-676-141 using CNC bender program OH58-fw and Folio FT014

5.0	QC6	DIMENSIONAL CHECK
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**Comment:** Inspect dimensions and work To Current Step

*09-01-23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 20/01/2009 10:24:09 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OH-58 FWD X-TUBE ASSEMBLY

Job Number: 44944

Part Number: D058676101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CROSSTUBES

CROSSTUBES RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Drill pilot holes in tube as per Dwg D058-676-141 using drill Jig DT8541 & DT8542

2-Ream hole to finish size in tube as per Dwg D058-676-141 using drill Jig DT8541 & DT8542. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D058-676-141

4-Scribe part # and batch # using vibrating stylus as per Dwg D058-676-141  
Inside of Cuff (Do not engrave on outside of tube)

P70

MB 09-01-26

MB 09-01-26

MB 09-01-26

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1-Pressure wash as per QSI 005

2-Chemical Conversion Coat as per QSI 005 4.1

MB

09-01-26

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

S 09-01-26

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 09-01-26

10.0

OUTSIDE SERV.11

OUTSIDE SERVICE -CROSSTUBES



Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 0380

Issue P/O: 3084

LPI as per ASTM 1417 Level 2

Attach copy of NDT results to work order

JUP 09-01-28 (1)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



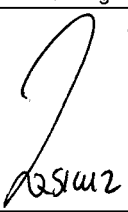



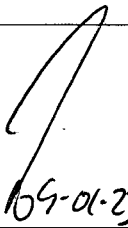
Comment: PACKAGING RESOURCE #1

Inspect for transit damage Ensure copy of NDT results attached to work order.

P109/01/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D058-676-101 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 08/02/06  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>44944</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09-01-23	6-0	Tube is 0.23 short on the height from nominal. R.C. bend program. Still needs to be perfected.		Drill cuffs at the minimum tolerance of 0.550" to up the tube to nominal height.	 09-01-20	 09/02/06		 09-01-23

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Drawing Name: OH-58 FWD X-TUBE ASSEMBLY

Job Number: 44944

Part Number: D058676101

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC6

DIMENSIONAL CHECK



Comment: Inspect for damage & ensure results are as per Dwg D058-676-241

13.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside and outside crosstube as per QSI 005 4.2

2-Paint outside crosstube with White Imron as per QSI 005 4.2

PRIME:

Start Time: 8:00

Finish Time: 9:00

PAINT:

Start Time: 10:00

Finish Time: 11:00

14.0

QC14

INSPECT SPRAY PAINT



Comment: Inspect Spray Paint

Then, Wrap in plastic bag to protect from scratches

15.0

D28911

2.25 Support



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number

Description Batch

2 D2891-1

Support 38122

ET 09-02-03

16.0

D3595063395

rubber cushion



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

rubber cushion

cut 570  
B37971

ET 09-02-03

17.0

MS2192020

Clamp (per MIL-DTL-8783C)



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part number

Description Batch

4 MS21920-20

Clamp 09269

ET 09-02-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Job Number: 44944

Part Number: D058676101

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

SKIDTUBES 1

SKIDTUBESS RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-1-Install support using 0.03" to 0.06" thick layer of magnobond 6398 per QSI 015. Let cure for 12h after installation and prior to packaging. Note: (3) top holes should be facing up.

A/R Magnobond 6398 : 109900

21 09-02-05

2-Install clamps as per Dwg D058-676-141. Torque clamps to 80-100 in lb.

19.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5062/04 @

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

21.0

AN532A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part number

4 AN5-32A

Description Batch

Bolt

M110363

22.0

AN960JD516

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part number

8 AN960JD516

Description Batch

Washer

M109282

23.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part number

4 MS21042L5

Description Batch

Nut (or -5)

M108827

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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Job Number: 44944

Part Number: D058676101

Job Number:



Seq. #:

Machine Or Operation:

Description :

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 09/02/04 @

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D058-676-101

Location: \_\_\_\_\_

RevC

9/2/4

(1/2)

Sep

26.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/05

Job Completion



MF  
09-02-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

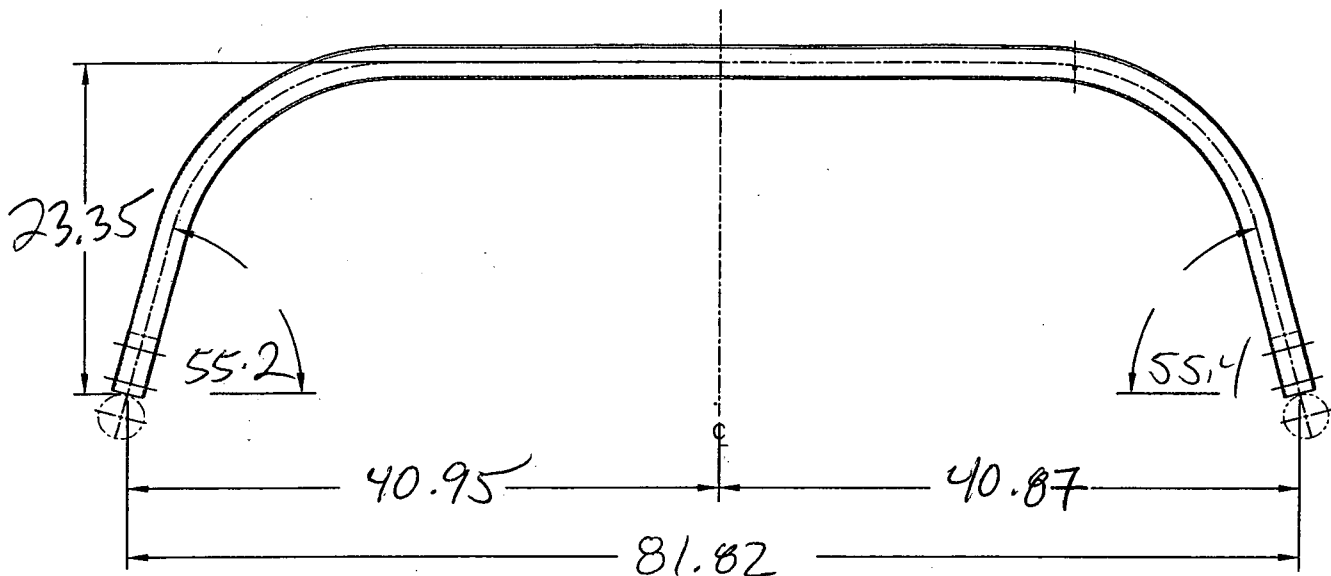
**NOTE:** Date & initial all entries

23.58

23

DART AEROSPACE LTD		Work Order:	W4944
Description: Crosstube High Fwd (OH-58)		Part Number:	D058-676-101
Inspection Dwg: D058-676-141 Rev: A2		Page 1 of 1	

Required Dimension	Min	Max
Height	23.52 <sup>45</sup>	23.64
1/2 Span	40.86	40.98
Angle	54	56
Total Span	81.72	81.96



Comments
Drill a minimum cuff tolerance to make the sit at nominal height.

QC15 Inspection	<i>[Signature]</i>
Date	09.01.23

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	
B	08.04.21	Dwg Rev updated	KJ/JM <i>[Signature]</i>	<i>[Signature]</i>

Item	Qty -141	Part Number	Description
1	X	D058-676-141	CROSSTUBE ASSEMBLY (OH-58 HIGH FWD)
2	1	D6001-105	CROSSTUBE
3	2	D2891-1	SUPPORT
4	4	D3595-063-395	RUBBER CUSHION
5	4	MS21920-20	CLAMP (OR MS21920-21)
6	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)

**GENERAL NOTES:**

- 1) MATERIAL: MANUFACTURED FROM D6001-105  
FINISHED LENGTH = 103.03±0.020
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2  
PAINT OUTSIDE PER DART QSI 005 4.2
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: SCRIBE DART PART NUMBER "D058-676-141" AND BATCH NUMBER ON  
INSIDE OF CUFF USING VIBRATING STYLUS.
- 7) WEIGHT: 11.8 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE.
- 9) RUN CUTTER OFF PART WHERE INDICATED. BLEND OUT EDGE LONGITUDINALLY,  
TRANSITION SHOULD BE SMOOTH.
- 10) BEND PROGRESSIVELY WITH A MINIMUM OF 12 PASSES. MAXIMUM TUBE FLATTENING DUE  
TO BENDING IS 6% BASED ON O.D.
- 11) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 12) INSTALL D2891-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER  
QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 13) INSTALL MS21920-20 CLAMPS (OR -21) WITH D3595-063-395 RUBBER CUSHIONS TO SECURE  
THE D2891-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMP MECHANISMS  
ARE LOCATED ON CROSSTUBE SUPPORTS.
- 14) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE  
OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS  
SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT  
LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS ARE SHOWING IN  
SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

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08/11/17

B	REVISE GENERAL NOTES/PART LIST (ZN D7-1); REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENTS STANDARDS. D3595-063-395 WAS D2856-400-694 (ZN D6-2 & A5-2); IDENTIFIED CROSSTUBE P/N (ZN C6-2); 0.780/500 WAS 0.700 (ZN B7-3); ADD/REMOVE REF. & ADD TOLERANCES (ZN D7-3, C4-3, C5-3 & D2-3); RELOCATED FLAG #6 (ZN A7-3) PER NCR 210; RE-ORDER TURNING DETAIL VIEW & UPDATED TOLERANCE TO SHEET 4.	RF	08.11.06
A	NEW ISSUE	CP	00.11.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO. REV. B D058-676-141 SHEET 1 OF 4	
CHECKED	RF	TITLE SCALE CROSSTUBE ASS'Y (OH-58 HIGH FWD) NTS	
MFG. APPR.	RF	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
APPROVED	RF	DATE 08.11.06	
DE APPR.	RF		

8 7 6 5 4 3 2 1

D

D

C

C

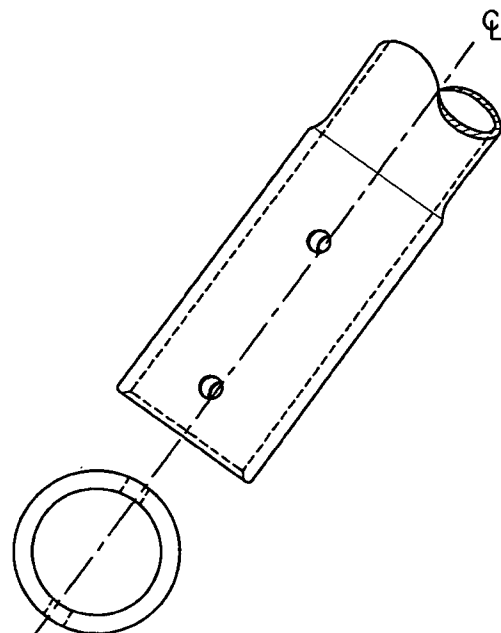
B

B

A

A

C7-2 VIEW A-A: CUFF DETAIL  
SCALE 4X



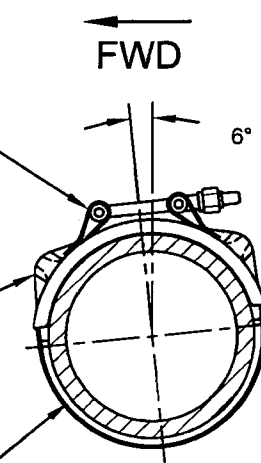
D058-676-141  
ASSEMBLY DETAIL  
(VIEW LOOKING FWD)

[13] [15]  
MS21920-20 CLAMP REF

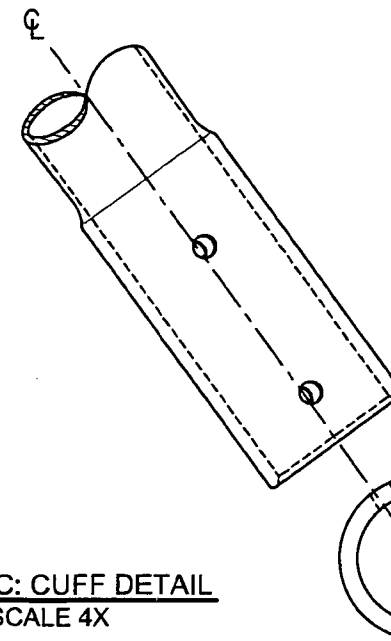
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D2891-1 SUPPORT REF

[B] D3595-063-395  
RUBBER CUSHION REF

D5-2 SECTION B-B  
SCALE 5X



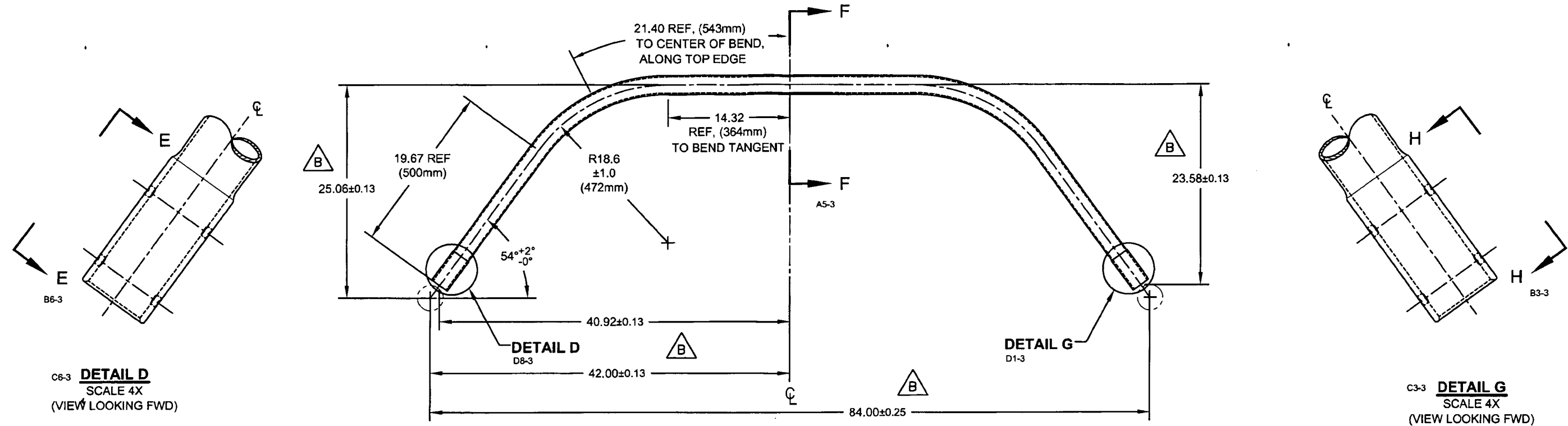
C2-2 VIEW C-C: CUFF DETAIL  
SCALE 4X



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28/11/12

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WORK ORDER  
NO. 44942

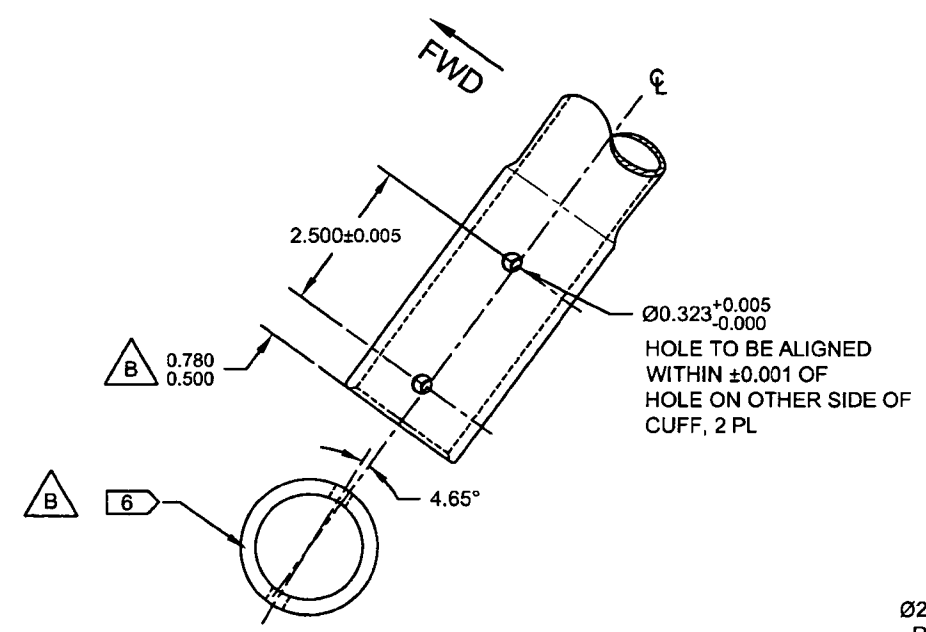
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DRAWN	RE	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D058-676-141	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		CROSSTUBE ASS'Y (OH-58 HIGH FWD)	NTS
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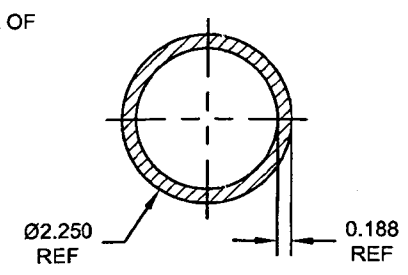
C6-3 **DETAIL D**  
SCALE 4X  
(VIEW LOOKING FWD)

C3-3 **DETAIL G**  
SCALE 4X  
(VIEW LOOKING FWD)

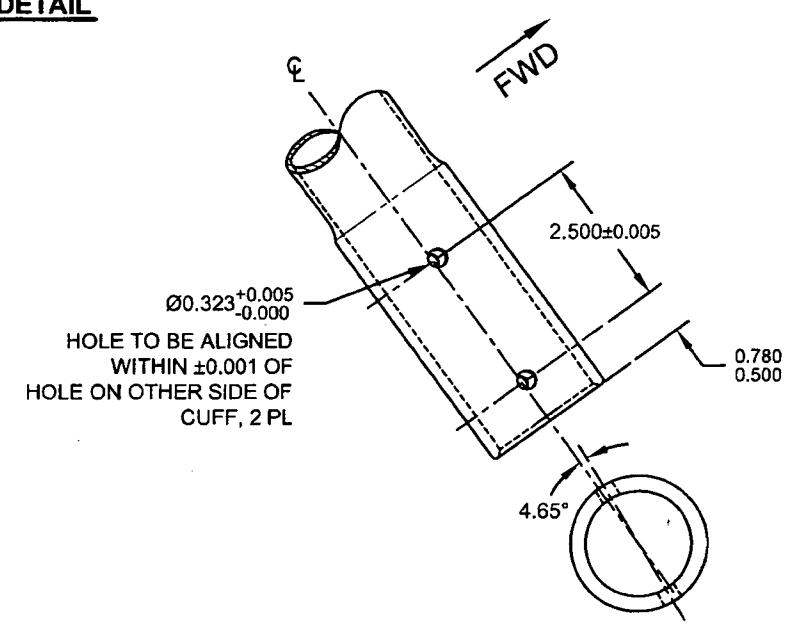
**D058-676-501**  
**BENDING AND DRILLING DETAIL**  
(VIEW LOOKING FWD)



D8-3 **VIEW E-E:**  
**CUFF DETAIL**  
SCALE 4X



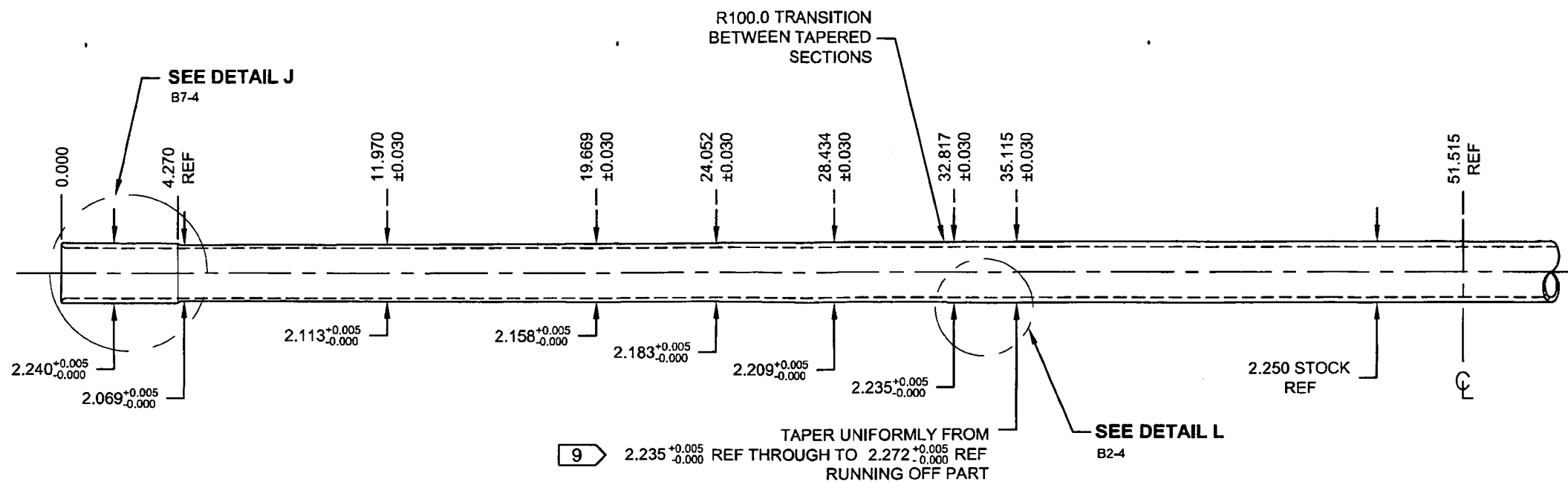
D4-3 **SECTION F-F**  
SCALE 5X



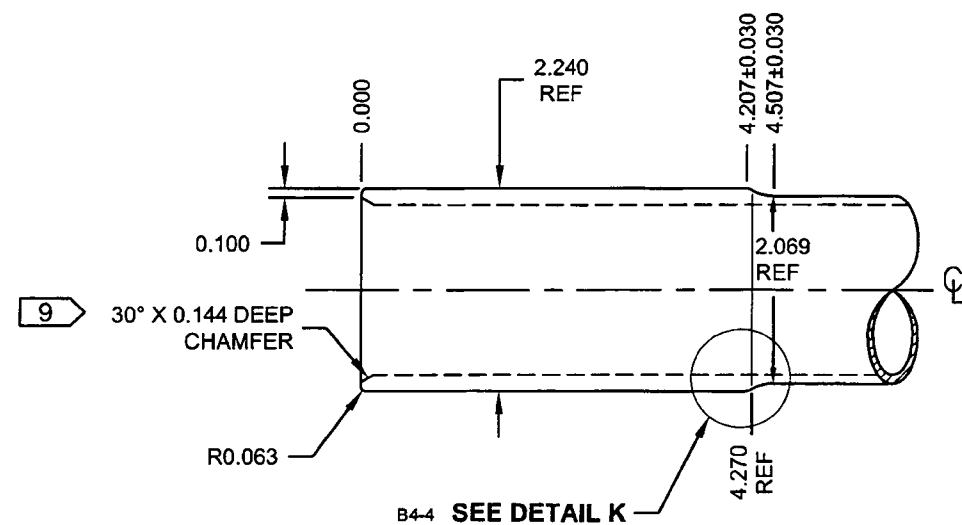
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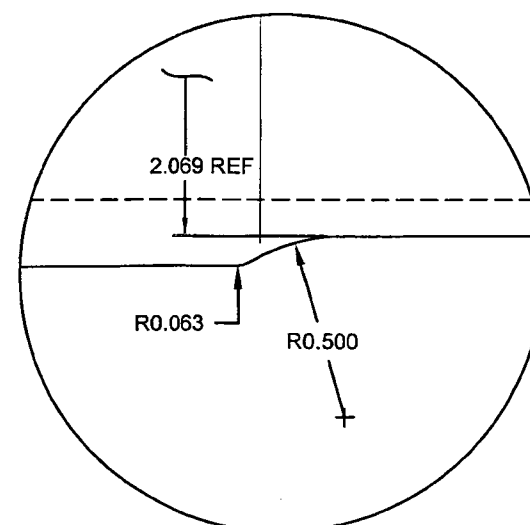
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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D058-676-141	SHEET 3 OF 4
APPROVED		TITLE	SCALE
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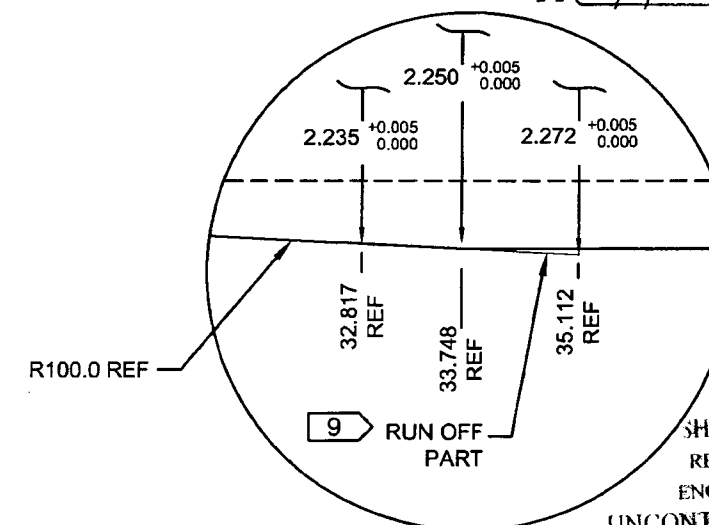
**B TURNING DETAIL**



**DETAIL J:  
CROSSTUBE CUFF**  
NOT TO SCALE



**DETAIL K:  
CUFF TRANSITION**  
NOT TO SCALE



**DETAIL L:  
TAPER RUN-OFF**  
NOT TO SCALE

**RELEASED**  
08/11/06

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NO. 41944

DESIGN	90	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	<b>HAWKESBURY, ONTARIO, CANADA</b>	
CHECKED	CP	DRAWING NO.	REV. B
MFG. APPR.	JE	D058-676-141	SHEET 4 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	CROSSTUBE ASS'Y (OH-58 HIGH FWD)	NTS
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# LIQUID PENETRANT TEST REPORT

P- 14931

PAGE 1 OF 1

CLIENT DART AEROSPACE DATE JAN-28-2009 TIME AM ☒ PM ☐  
ATTENTION LINDA ACUREN JOB NO. 188-09-001282  
ADDRESS 1270 ABELDEEN ST POWO NO. 8084  
HAWKES BURY, ONT. K6A-1K7 WORK LOCATION MAIN SHOP - HAWKESBURY  
ACCEPTANCE STD. ASTM 1417 REV./DATE 2007  
PROJECT F.P.I ON MACHINED PARTS AND CROSS TUBES  
ITEM(S) EXAMINED 42 MACHINED PIECES.  
3 CROSSTUBES 100% EXTERNAL AND ONE CROSSTUBE REEXAMINE

JOB DESCRIPTION WET FLUORESCENT LIQUID PENETRANT INSPECTION PROCEDURE NO. LT-XXXX REV./DATE LT-XXXX-XXX REV./DATE LT-XXXX-XXX  
PART NO. WET FLUORESCENT LIQUID PENETRANT INSPECTION MATERIAL ALUMINUM THICKNESS 0.071  
SCOPE CARRIED OUT ON 100% EXTERNAL.

TEST DETAILS  
METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED  
FAMILY BRAND MAGNAFLUX BLACK LIGHT S/N 8171 ☐ OUTPUT > 1000  $\mu$ W/CM<sup>2</sup> ☐ AMBIENT < 2 fc  
PENETRANT 2L 67 MINIMUM DWELL TIME 45 MIN. LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ SURFACE  
PENETRANT REMOVER 1120 MINIMUM DRY TIME >10 MIN. OTHER  
DEVELOPER SKD 52 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N CAL DUE DATE FEB-09  
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

TEST SURFACE  
SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☐ MACHINED ☐ SHOT BLASTED ☒ CLEAN BARE METAL  
SURFACE TEMPERATURE ☐ < - 4°C/ 20°F ☐ - 4°C/ 20°F TO 10°C/50°F ☐ 10°C/50°F TO 52°C/125°F ☐ > 52°C/125°F

RESULTS-		<input type="checkbox"/> METRIC <input type="checkbox"/> IMPERIAL	
ITEM	COMMENTS	ACCEPT	REJECT
1	JOB# 44214	✓	
1	45066	✓	
1	44215	✓	
1	44949	✓	
2	45297	✓	
10	44824	✓	
6	44687	✓	
2	45297	✓	
10	44823	✓	
6	44686	✓	
6	44685	✓	
ALL ITEMS FOUND ACCEPTABLE FOR JOB # 44214			

Scope of Services  
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.  
Standard of Care  
In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES  
CLIENT REPRESENTATIVE Michael M... SIGNATURE Michael M... DTR #  
TECHNICIAN (SIGNATURE): Mike Johnston SIGNATURE Mike Johnston REPORT REVIEWED BY:  
NAME (PRINT): Mike Johnston 1<sup>ST</sup> TECHNICIAN Mike Johnston 2<sup>ND</sup> TECHNICIAN  
CGSB LEVEL II SNT LEVEL CGSB CGSB LEVEL CGSB SNT LEVEL CGSB  
CGSB REG. No. 6066 CGSB REG. No. 6066